

## ABSTRACT

A printing apparatus and a printing method capable of reducing the processing time with relatively low cost is provided. In a printing apparatus and a printing method in which print data is created from received job data in accordance with an indication of a command associated with the job data, execution time of each command associated with the received job data is measured, execution number of times of said each command is counted, one or more command(s) to be subjected to replacement processing is determined on the basis of the acquired execution time and execution number of times of each command, and the one or more command(s) is replaced with other command(s) which can be executed in shorter time compared to the determined command(s).